

技术要求:

Technical Requirements:

1. 剪切平直, 光滑, 倒棱、去毛刺;  
Cut straight, smooth, chamfering, deburring;

2. 折弯均匀, 垂直, 无弯曲变形;  
Bending uniform, vertical, no deformation;

3. 箱体喷涂均匀美观, 无针孔、缩孔, 无积留;  
Box spray beautiful, evenly, no pinholes, shrinkage, no accumulation;

4. 成型工整, 符合图示标注公差;  
Forming neat, in line with the icon marked tolerance;

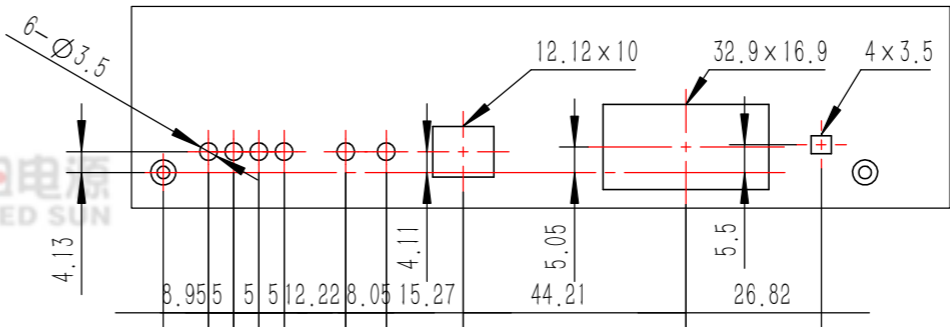
5. 未注公差执行GB/T 1804-m;  
A tolerance implementation GB/T 1804-m;

6. 压 (涨) 铆螺母及螺钉须压 (涨) 铆牢固, 按要求的螺钉螺母紧固力矩标准  
检验, 不能有松脱现象;

Pressure riveting nuts and screws ( up ) to be pressed ( up ) the rivet firmly, in accordance  
with the requirements of the screw nut fastening torque testing standards, no loose phenomenon;

7. 零件在喷涂过程中应保护螺纹, 对于镀涂过程中引起的堵塞, 应重新攻丝整  
复, 螺纹孔应无滑丝、断扣现象, 螺钉应能顺利旋入且松紧适度。

The parts in the spraying process should protect the thread, for coating process caused by congestion,  
should be tapping taxis. Threaded holes shall be no slip wire, thread, screw can be screwed into the moderate elastic and smooth.



旧底图总号

底图总号

日期 签字

						48V100Ah-5U 面板 Panel	0100075830			
标记 Sign	处数 Qty	更改文件号 File Number	签名 Signature	日期 Date			阶段标记 MPS	重 量 Weight	比 例 Scale	
设计 Designed	韦艳娟 20220722		标准化 Standardized	郭永 20220725			S	A		1 : 3.5
校对 Collated	李坤 20220722		审核 Checked	郭永明 20220725			页码 Page	1	总 页 数 Total	1
工艺 Technic	赵殿云 20220722		批准 Approved	20220725		1mm 镀锌板	山东圣阳电源股份有限公司 SHANDONG SACRED SUN POWER SOURCES CO.,LTD			